

Work Order ID 101233

Monday, May 06, 2013 4:06:36 PM

101233

Ship today Page 1

Item ID: D350-740-011 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Dual Disabling
 Start Date: 5/6/2013 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/7/2013 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MUF Date: 13-5-6 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-740-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control	Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.								

DAS
06
8-89

13/5/7

(K)

1x

13-5-7
8-89

DAS
06
8-89

13/5/7

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Item ID: D350-740-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Dual Disabling

Stop ***NS2***

Start Date: 5/6/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/7/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1	8	13-5-07	
130									
Packaging	Memo	0.00							
Packaging	PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D350-740-011 Location: _____ PPP Rev: _____ Record Key Numbers For The Following: D3371- 041 D3372-041 _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 1305-07

ME
13-5-7

Picklist Print

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Work Order ID: 101233
 Parent Item: D350-740-011
 Parent Item Name: Dual Disabling

Start Date: 5/6/2013 Required Date: 5/7/2013
 Start Qty: 1.00 Required Qty: 1.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3371-041
 Pedal Lock Assembly

Manufactured No

120 Each 1.0000

1

1

SP

[Signature]

Location

Loc Qty

Loc Code

ST490A

1

89130

1

110 Each 5.0000

1

1X

13-5-7

[Signature]

D3372-041
 Collective Lock Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST491

5

87137

2

89102

2

91546

1

1X

[Signature]

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Ship today Page 1

Accept

Setup Start *NS1*

Stop *NS2*

1

Cust Item ID:

*** 1 ***

Customer:

Approvals: Process Plan: UNF Date: 10-5-16 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Draw Nbr	Revision Nbr
N/A	Rev N/A





ML5 1305-07

120	QC4- 100% Inspect kits for completeness	0.00
120		
QC	Memo	0.00
Quality Control	Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.	

13/5/7

- 3.3.3 Place the D3384-043 Collective Sock over the collective control stick as shown in Figure 2.
- 3.3.4 Unlock/open the collective lock and secure around the aircraft collective control base by aligning the shaft of the lock device with the hole in the collective base as shown in Figure 2. Engage cam and lock D3372-051/ D3400-051 Collective Lock Assembly with the provided key. Ensure that the device is locked and will not open.
- 3.4 D3372-041/ D3400-041 COLLECTIVE DISABLING KIT REMOVAL**
- 3.4.1 Unlock D3372-051/ D3400-051 Collective Lock Assembly from the collective control base using the provided key. Open the lock, and remove from the collective control base.
- 3.4.2 Remove D3384-043 Collective Sock from the collective control stick.

4.0 PARTS LIST

	-013	Part Number	Description
		D350-740-011	DUAL DISABLING KIT
	X	D355-740-013	DUAL DISABLING KIT
	1	D3371-041	TAIL ROTOR PEDAL DISABLING KIT
1	1	D3371-051	* PEDAL LOCK ASSEMBLY
1	1	D3384-045	* CYCLIC SOCK
1	1	HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
2	2	AN960-416	* WASHER
1	1	D3373-7K	*** KEY, REPLACEMENT
		D3372-041	COLLECTIVE DISABLING KIT
1		D3372-051	* COLLECTIVE LOCK ASSEMBLY
1		D3384-043	** COLLECTIVE SOCK
1		HX-81	** 1/4" -20 SOCKET HEAD CAP SCREW
2		AN960-416	** WASHER
1		D3373-1K	*** KEY, REPLACEMENT
	1	D3400-041	COLLECTIVE DISABLING KIT
	1	D3400-051	* COLLECTIVE LOCK ASSEMBLY
	1	D3384-043	** COLLECTIVE SOCK
	1	HX-81	** 1/4" -20 SOCKET HEAD CAP SCREW
	2	AN960-416	** WASHER
	1	D3373-1K	*** KEY, REPLACEMENT

* shown for reference only, part is included in D3371-041 assembly above

** shown for reference only, part is included in D3372-041/ D3400-041 assembly above

*** shown for reference only, p/n for ordering replacement keys

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Revision: C

Date: 05.04.20